## **DEC INTERNATIONAL** TECHNICAL SPECIFICATIONS



## SONODEC 250 + COMBIDEC 2100 ACOUSTICALLY AND THERMAL INSULATED DUCTING

The SONODEC 250/COMBIDEC 2100 series consists of a perforated aluminum laminate inner duct thermally and acoustically insulated with glass wool and provided with an aluminium laminated outer jacket and covered with a Combidec 2100 outer duct.

## APPLICATION

- Air-conditioning systems •
- Air supply systems
- Preventing condensation in air ventilation systems

DSXC1G/B{Ø}

-30 °C to 250 °C

-30 °C to 140 °C

up to +3000 Pa

0.54 x Ø + 25mm

max. 30 m/s

82 - 254 mm

Bigger diameters in 50mm insulation

Decreasing of machine noises

## **SPECIFICATIONS**

Article code: Temperature range: Inner duct: Outer duct: Operating pressure: Operating air velocity: Min. bending radius: Standard diameter range:

Standard length:

## CONSTRUCTION

Inner duct:

Outer duct:

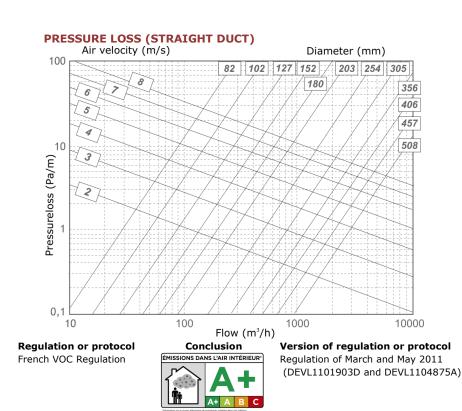
Appearance:

Barrier

Jacket:

Alu/poly laminate closed film Glass wool blanket: 25mm, 16kg/m<sup>3</sup> Alu/poly laminate Alu/poly/pvc laminate R-value glass wool: 0.65 m<sup>2</sup> K/W (ASTM C177-76) Grey or Black

6 mtr



The **SONODEC 250/COMBIDEC 2100** fulfills all the requirements and are classified as specified within EN 13180: Ventilation for buildings – Ductwork - Dimensions and mechanical requirements for flexible ducts.

The SONODEC 250/COMBIDEC 2100 is also available, on request, with a 50 mm glass wool layer, the article number is: DSX50C1G{Ø}. R-value glass wool: 1.3 (50 mm) m<sup>2</sup> K/W (ASTM C177-76). Diameter range: 082mm upto 508mm

PLEASE NOTICE:

## **Reach/RoHs Compliant**

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LIABILITY:

Directive 2011/65/EU RoHS LGAD Phthalates according to 1907/2006/EC REACH Test result: Pass - The test items meets the requirements of the test specification





The consultant is responsible for the actual installation and The consultant is responsible for the actual instaliation and mounting of the product. The mentioned values with respect to temperatures are not appropriate to be used to determine the physical properties. These properties are also dependent on humidity and the temperature of the air inside and outside of the H.V.A.C. system. countri

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The SONODEC ducts are not suitable for discharging combustion products from open fireplaces and oil-fired boilers. Neither are the SONODEC ducts suitable for transporting air with a high concentration of acid and base DEC INTERNATIONAL - P.O. BOX 35 - NL-7500AA - ENSCHEDE - THE NETHERLANDS - WWW.DECINTERNATIONAL.COM

CORPORATIO **DUTCH ENVIRONMENT** 

## **DEC INTERNATIONAL TECHNICAL SPECIFICATIONS**



# DUTCH ENVIRONMENT CORPORATION

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# SONODEC 250 + COMBIDEC 2100

ACOUSTICALLY AND THERMAL INSULATED DUCTING

## SOUND ATTENUATION According: ISO 7235

| SONODEC 250/<br>COMBIDEC 2100 |         | (Test report nr. AB323-3 Peutz bv - The Netherlands) |     |     |      |      |      |
|-------------------------------|---------|--|-----|-----|------|------|------|
|                               |         | Attenuation, dB - Mid-frequency, Hz                  |     |     |      |      |      |
| Dn (mm)                       | L (mtr) | 125  | 250 | 500 | 1000 | 2000 | 4000 |
| 82                            | 1       | 11   | 12  | 22  | 33   | 37   | 20   |
|                               | 2       | 15   | 19  | 32  | 65   | 60   | 33   |
| 102                           | 1       | 3  | 8   | 20  | 35   | 26   | 15   |
|                               | 2       | 5  | 13  | 32  | 67   | 42   | 23   |
| 127                           | 1       | 4  | 8   | 17  | 29   | 23   | 17   |
|                               | 2       | 6  | 14  | 30  | 58   | 39   | 25   |
| 160                           | 1       | 6  | 11  | 18  | 34   | 20   | 11   |
|                               | 2       | 10   | 18  | 34  | 59   | 27   | 18   |
| 203                           | 1       | 1  | 4   | 10  | 20   | 8    | 8    |
|                               | 2       | 4  | 10  | 23  | 44   | 19   | 16   |
| 254                           | 1       | 3  | 7   | 13  | 17   | 8    | 10   |
|                               | 2       | 5  | 11  | 23  | 35   | 14   | 14   |
| 315                           | 1       | 4  | 6   | 12  | 16   | 7    | 8    |
|                               | 2       | 5  | 11  | 21  | 27   | 12   | 13   |
| 457                           | 1       | 3  | 4   | 6   | 5    | 4    | 7    |
|                               | 2       | 9  | 11  | 14  | 10   | 9    | 10   |
| 508                           | 1       | 2  | 5   | 10  | 7    | 5    | 6    |
|                               | 2       | 6  | 9   | 18  | 12   | 9    | 10   |



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