



COMBIDEC 2300

LAMINATED DUCTING

COMBIDEC 2300 ducts are solid, very flexible, extremely strong laminate ducts for different ranges of application. The base of the COMBIDEC series is an aluminum laminate duct with an outer jacket of copolymer. The ducts can be attached easily to round and oval connection parts without any problems. The fire resistance of the COMBIDEC ducts has been tested in several countries, according to current international standards. Because of the "sandwich construction", the different layers of polyester, aluminium and copolymer are overlapping each other completely. In case of fire, the system is able to function longer. The outer jacket is wear resistant and steam tight.

The advantages of a **COMBIDEC** duct towards PVC ducting:

- Higher temperature resistance
- Less smoke development in the case of fire

The advantages of a **COMBIDEC** duct towards aluminium laminated ducting:

- Higher tear resistance.
- Better mechanical protection against external influences.
- Better resistance under local pressure.
- Higher resistance against puncture.

APPLICATION

- Steam return lines
- Appl. where good mechanical strength is required
- to use in devices for mechanical aeration

SPECIFICATIONS

Article code: DC23G/B/W{Ø}
Temperature range: -30 °C to 140 °C
Operating pressure: up to +3000 Pa
Operating air velocity: max. 30 m/s
Bending radius: min. 0.58 x Ø
Standard diameter range: 052 – 710 mm
Standard length: 10 mtr

CONSTRUCTION

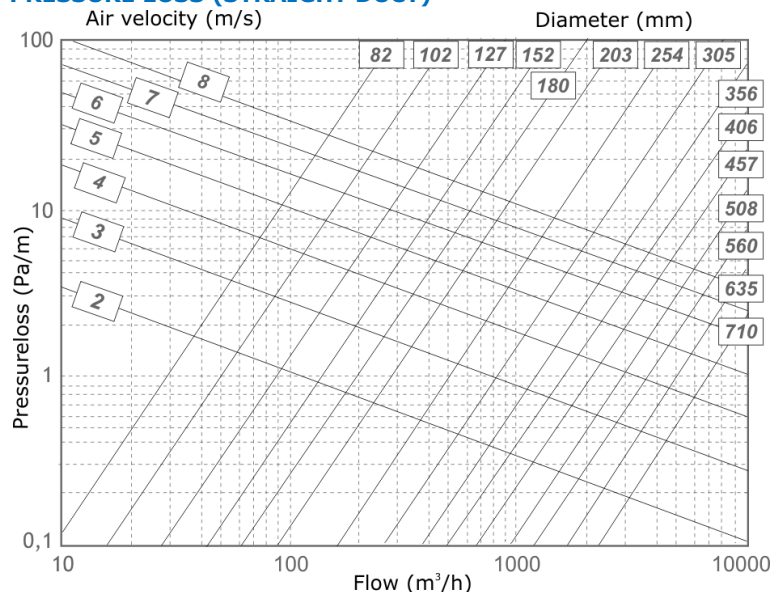
Total layers: 5
 of aluminium: 3 à 25 microns
 of polyester: 1 à 12 microns
 of embossing: 1 à 90 microns
Total thickness: 177 microns
 (excl. adhesive)
Wire spacing: 12,18,25 mm

Appearance: Aluminium

CLASSIFICATIONS

UK (BS476): Part 6, 7 and 20
NL (NEN6065/6066): Class 1 and 3
SE (BBR): TG0025 & TG0051
CH (VKF/AEAI): RF2

PRESSURE LOSS (STRAIGHT DUCT)



The **COMBIDEC** fulfills all the requirements and are classified as specified within EN 13180:
Ventilation for buildings - Ductwork - Dimensions and mechanical requirements for flexible ducts.

Reach/RoHs Compliant

Directive 2011/65/EU RoHS

Phthalates according to 1907/2006/EC REACH

Test result: Pass - The test items meets the requirements of the test specification



LIABILITY:

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PLEASE NOTICE:

The consultant is responsible for the actual installation and mounting of the product. The mentioned values with respect to temperatures are not appropriate to be used to determine the physical properties. These properties are also dependent on humidity and the temperature of the air inside and outside of the H.V.A.C. system.

TRADEMARKS:

COMBIDEC, the DEC logo and DEC International are trademarks, or registered trademarks of Dutch Environment Corporation BV in the Netherlands and/or other countries.

RESTRICTIONS:

The COMBIDEC ducts are not suitable for discharging combustion products from open fireplaces and oil-fired boilers. Neither are the ducts suitable for transporting air with a high concentration of acid and base.

